

Work Order ID 52045

September 14, 2009 3:14:31 PM



Page 1

Item ID: D2013-2

Accept



Setup Start



Revision ID: C

Stop



Item Name: Mirror Bracket RH, 205

Start Date: 9/15/09 Start Qty: 5.00



Cust Item ID:

Required Date: 9/22/09 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: *RL*

Date: *09/14*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2013	Rev C

100		0.00							
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NC BRAKE

Brake NC

Memo

0.00

Brake NC

1-Punch as per template D2013-T1 and Dwg D2013
2-Flatten ends of D2013-2 tube as per Dwg D2013 using DT8545
3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-2.
4-Deburr as required

SA 09/19/15

7m-k 09/09/17



110	QC5- Inspect part completeness to step on W/O	0.00							
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QC

Memo

0.00

Quality Control

⇒ 8/21/15

(-2)

(x6)

6

120	QC21- Final Inspection - Work Order Release	0.00							
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QC PACKAGING
Quality Control

Memo

0.00

IDENTIFY and Stock

QC21- Final Inspection - Work Order Release

WA

09/09/21

SA 09.09.21. (6)

MF 09-09-21

130
QC

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

September 14, 2009 3:14:30 PM

Page 1

Work Order ID: 52045

Parent Item: D2013-2RevC

Parent Item Name: Mirror Bracket RH, 205



Comments:

Start Date: 9/15/09

Required Date: 9/22/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	344.6673	10.2489			
												
304 RD Tube .750 x .049W												

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

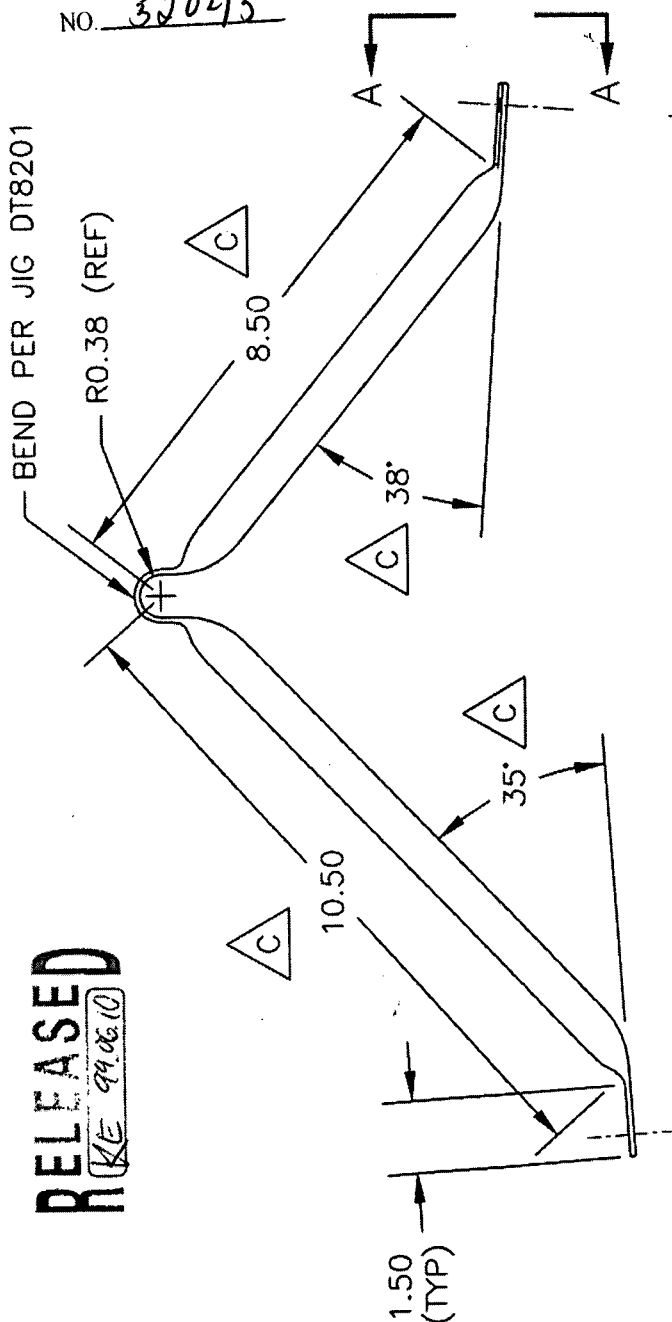
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

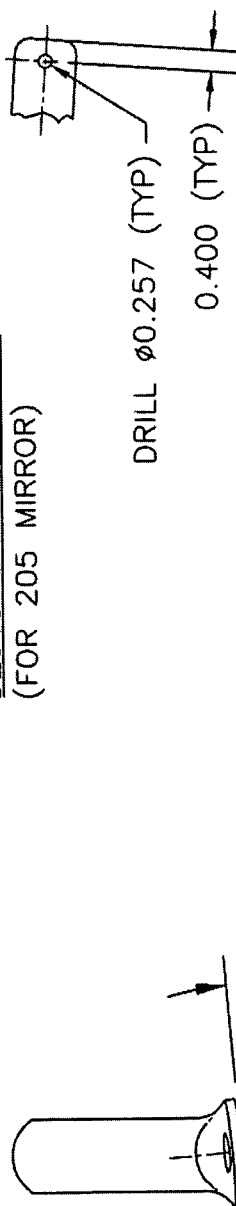


UNCONTROLLED COPY
RETURN TO
ENGINEERING
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32045

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07	TITLE MIRROR BRACKET		SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)

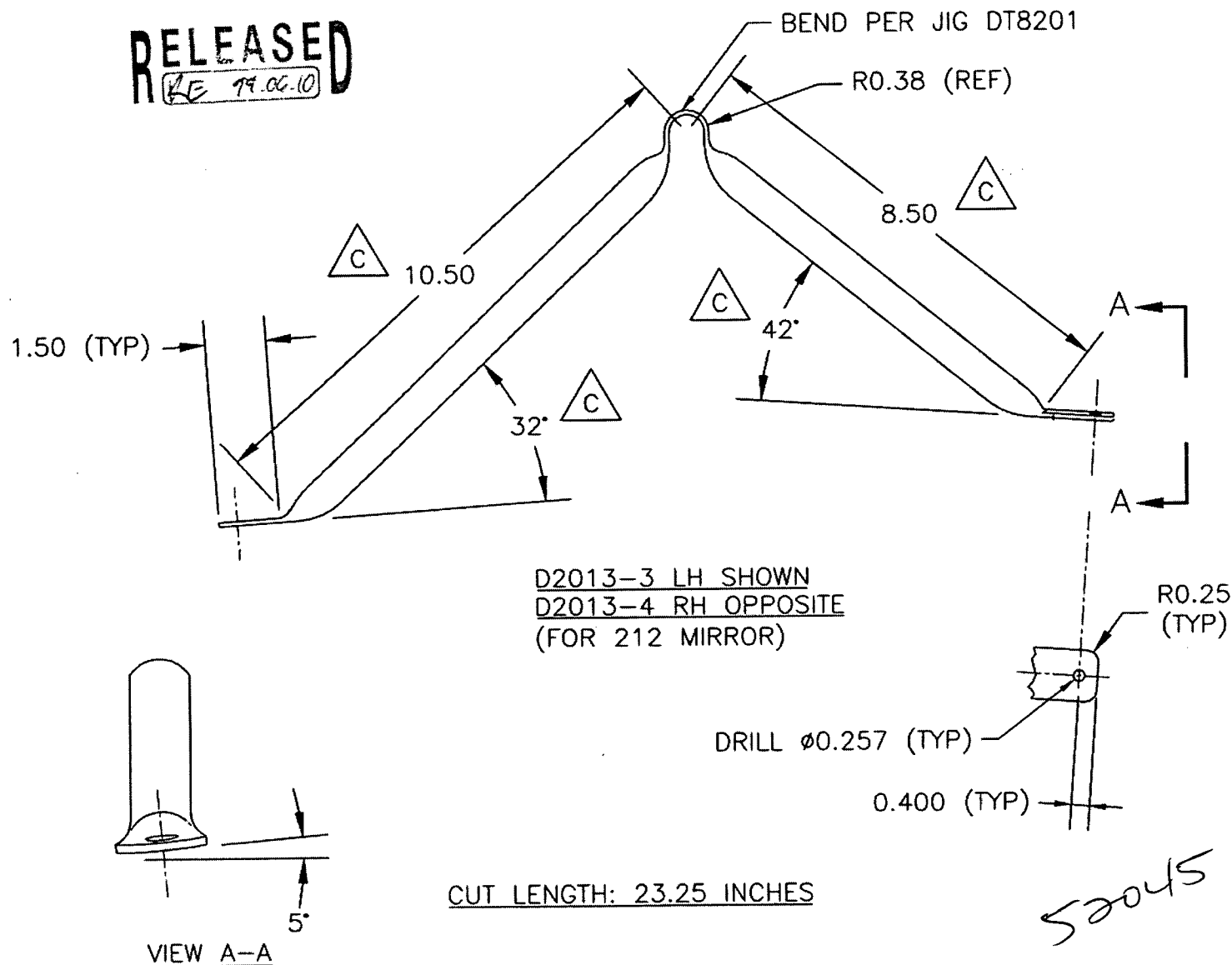


CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

RELEASED
[Signature] 99.06.10

RELEASED
KE 79.06.10



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

DART



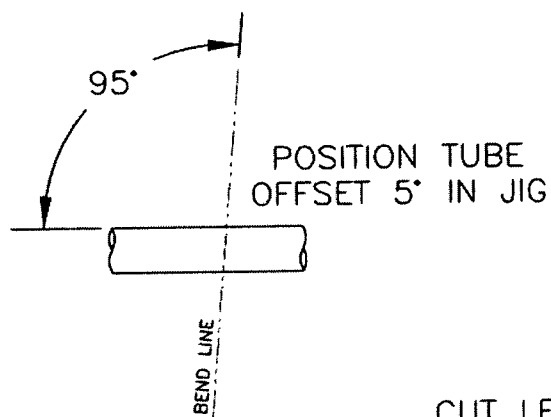
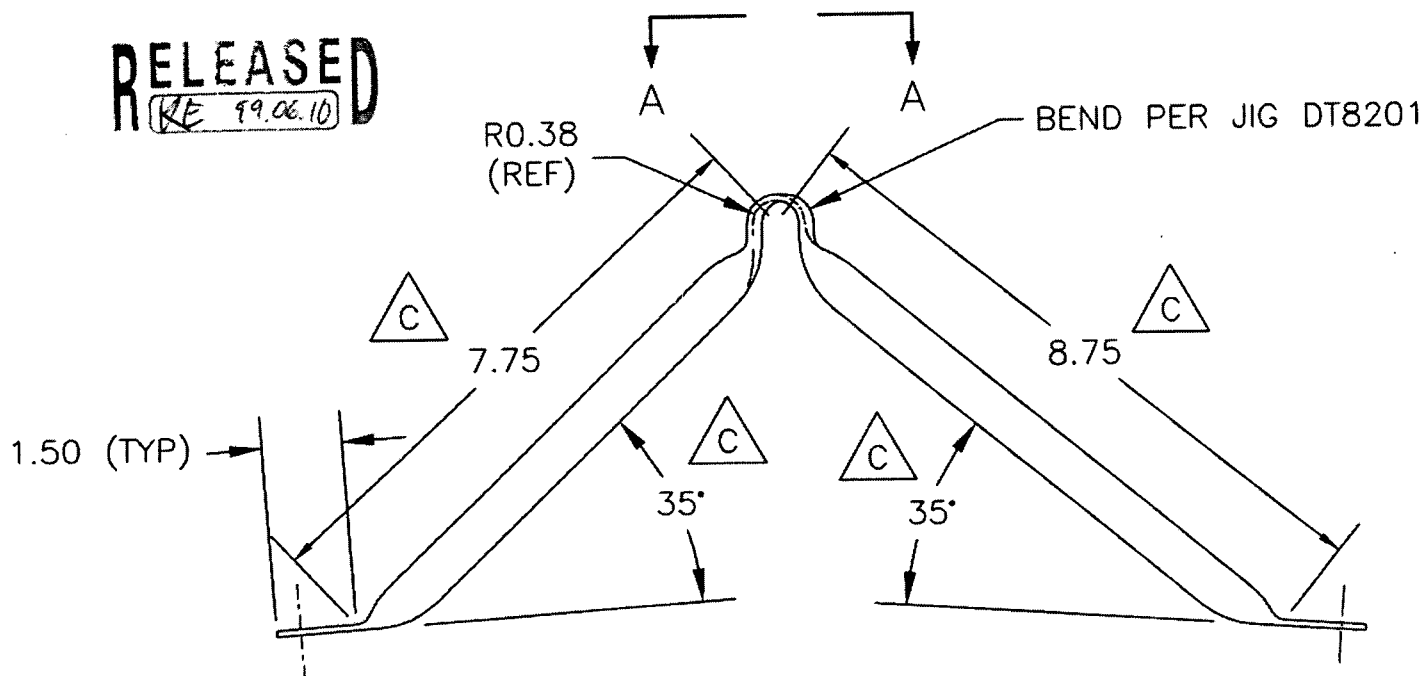
DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD
CHECKED	KE	APPROVED	KE	HAWKESBURY, ONTARIO, CANADA
DATE	99.06.07	TITLE	D2013	REV. C
			MIRROR BRACKET	SHEET 2 OF 3
				SCALE
				NIS

52045

RELEASED
(KE 99.06.10)

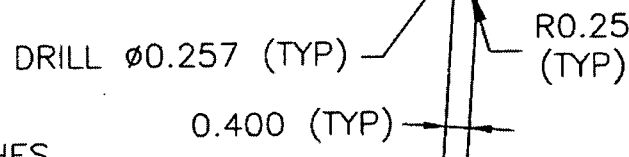
DART

ISSUED
COPY



VIEW A-A

D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

52045

DESIGN	JB	DRAWN BY	RM	DART AEROSPACE LTD
CHECKED	KE	APPROVED	KE	HAWKESBURY, ONTARIO, CANADA
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C
				SHEET 3 OF 3
				SCALE
				NTS